Hazards Overview - Module 1

Special Warehouse Worker Hazards in Structural Steel Fabricating and Supply Companies

Fabricated elements ready for shipping
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OSHA Grant Information

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Hazards Overview – Module 1

Program Development

This program was developed by faculty and students in the School of Planning, Design and Construction at Michigan State University in conjunction with the American Institute of Steel Construction - Safety Committee and the University of Puerto Rico

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Learning Outcomes: Participants shall be able to:
- Identify special characteristics of steel fabricating and supply companies which vary from other industries that involve warehousing activities
- Identify key warehousing activities which take place in steel companies
- Identify and recognize broad hazards which may exist in warehousing activities in steel companies
- Develop a hazard map
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Special Characteristics of Steel Companies

- Must load, unload, move, fabricate, paint, load, store and ship large, heavy, long, irregular shapes
- Individual beam and column members may weigh several tons and large column sections could approach 10 tons

Columns and beams loaded For shipping
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Special Characteristics of Steel Companies

- Steel coils handled in steel service centers may routinely weigh 10-20 tons or more with the largest weighing up to 50 tons

Ten ton steel coils
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Special Characteristics of Steel Companies

- Once fabricated with connection material each shape becomes a custom shape that may be difficult to stack, store, and load
- Material is received from trucks or rail
- Requires movement of material from the truck or rail to storage area within the shop or in an outside yard
- Material must be stacked and stored
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Special Characteristics of Steel Companies

- Material must be moved within the shop to stations for various operations; such as cutting, punching, shearing, drilling, welding, shot blasting, or painting.
- Some parts are moved by hand such as rolling for certain shop operations
- Material must be moved between work stations
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Special Characteristics of Steel Companies

- Finished material must be moved to storage and loading areas
- Finished material must be stored and loaded for shipping

Beams ready for shipping
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Generalized flow of material in a fabrication plant

- Receiving materials
- Additional Operations
- Stored
- Stored in Plant Yard
- Moved at Work Station
- Loaded for Shipping
- Moved into Plant
- Moved to Work Station
- Shipped
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♦ Equipment Use-Identifying Points of Risk

- Receiving materials
- Stored in Plant Yard
- Moved into Plant
- Additional Operations
- Moved at Work Station
- Moved to Work Station
- Stored
- Loaded for Shipping
- Shipped
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Material Handling Equipment commonly used:
- Rail for receiving and shipping
- Trucks for receiving and shipping
- Powered Industrial Trucks (Forklifts)
- Carts
- Overhead cranes
- Mobile cranes
- Jibs
- Industrial magnetic lifting devices
- Slings, wire ropes and alloy chains
- Lifting hardware
- Process equipment (not in curriculum)
- Humans

Mobile crane used to load material for shipping
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Material Handling Equipment Safety Considerations

- Directly applicable OSHA Standard
- Manufacturer’s guidelines
- Steel company guidelines

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Material Handling Equipment Safety Considerations

- Equipment specific information such as load limit charts
- Operating manuals
- Operator training
- Inspection requirements
- Safe operating practices
- Personal Protective Equipment (PPE)
- Equipment servicing and maintenance
- Routine adjustments
- Guards
- Energy source (electrical, diesel, hydraulic, magnetic)
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Hazards can flow from moving of materials:
- Struck by and caught between
- Dropped loads
- Tipping of loads or stored materials

Overhead crane used to move material in shop
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Hazards can flow from moving of materials:

- Musculoskeletal injuries (back injuries, strains and sprains) related task ergonomics, lifting practices, repetitive tasks
- Pinches
- Cuts and scrapes from sharp edges
- Slips and falls
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Material Storage Considerations

- Storage and stacking of irregular shapes
- Storage of containers (bolts, hardware, welding materials etc.)
- Storage of chemicals such as paints, solvents, lubricants
- Racking systems
- Stability of stored material
Other types of hazards:

- Shop operations
- Use of chemicals, solvents, and paints requiring Safety Data Sheets (SDS) and Hazard Communication (HazCom)
- Electrical hazards from use of hand tools and equipment
- De-energizing equipment for service and maintenance Lockout/Tagout (LOTO)
- The need for respiratory protections
- Need for use of Personal Protective Equipment (PPE)

PPE during fabrication
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OSHA Standards emphasized in this training:

1910 OSHA General Industry Regulations
Subpart N Materials Handling
  1910.176 Handling Materials
  1910.178 Powered Industrial Trucks
  1910.179 Overhead and Gantry Cranes
  1910.180 Truck Cranes
  1910.184 Slings
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OSHA Standards Emphasized in this training:
1910 OSHA General Industry Regulations
Subpart S Electrical
  1910.333 Selection and use of work practices
Subpart J
  1910.147 The Control of Hazardous Energy (Lockout/Tagout)
Subpart I Personal Protective Equipment
  1910.34 Respiratory Protection (Subpart I)
Subpart Z
  1910.1200 Hazard Communication
Frequently cited safety standards in structural steel fabrication and erection by Federal OSHA from October 2011 through September 2012

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https://www.aisc.org/content.aspx?id=31450 Date visited December 7, 2014
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Warehouse operations can present a wide variety of potential hazards for the worker.

OSHA provides several documents on other industries that have useful information on warehousing hazards that can supplement this presentation.
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The 10 OSHA standards most frequently cited in warehousing were:

1. Forklifts
2. Hazard communication
3. Electrical, wiring methods
4. Electrical, system design
5. Guarding floor & wall openings and holes
6. Exits
7. Mechanical power transmission
8. Respiratory protection
9. Lockout/tagout
10. Portable fire extinguishers

OSHA 3220-10N 2004
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Summary of Key Points:

- Warehousing activities in steel companies offer unique challenges because of the size, weight, and irregular nature of the material being handled, processed, and stored.

- Each point in the material handling chain offers some potential risk of injury.
Hazard Mapping

Hazard maps can be developed to map hazards within a facility, process, or environment. Hazard maps are frequently used to access risks of severe climate events such as tornadoes or floods, but can also be used to identify hazards in a work environment.

Key locations and/or processes can be identified, which present hazards, and the nature of those hazards can be captured through group discussion.
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Learning Activity:
- Hazard Mapping exercise

Photo from OSHA 3686-09 2010
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Learning Activity:

Part A - Identify key equipment used at each material step

Part B - Map “caught between” and struck by” hazards at each step in the material handling chain

This hazard mapping material was adapted from materials originally developed under grant SH-17813-08-60-F-34 from the Occupational Safety and Health Administration, U.S. Department of Labor
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Group Learning Activity Learning Objectives:

Participants shall be able to demonstrate ability to identify “caught between” and “struck by” hazards in the workplace.
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Group Learning Activity Part A

Part A Group Activity - In groups of 4-5 identify key equipment used at each material handling step and indicate them on the material flow map.
Part B - Map hazards – in your group now map the “caught between” and “struck by” hazards at each step in the material handling chain.
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Activity Materials Provided

**Part A**
- Equipment Identification activity instructions
- Process flow map
- Report out template

**Part B**
- Hazard Mapping activity instructions
- Process flow map
- Report out template